

PRODUCTION OF SnO₂ NANO-PARTICLES BY HYDROGEL THERMAL DECOMPOSITION METHOD

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ABSTRACT

SnO₂ is an important functional material having a wide range of applications in gas sensors and optoelectronic devices. There is a great interest for finding new cost-effective and straight-forward methods for production of these particles. In this research, hydrogel thermal decomposition method (HTDM) is used for production of high purity SnO₂ nano-particles. Cost effective reactants and green routes of production are the advantages of polysaccharide based hydrogel as starting material for this method. Visual observations indicated that there is very little tendency for agglomeration in the SnO₂ nano-particles produced by this method which can be considered as an advantage for this method over other methods for production of SnO₂ nano-particles. SnO₂ nano-particles are also characterized by X-ray diffraction (XRD) in terms of purity and the sizes. It is found that high purity SnO₂ nano-particles in the size range of 25 – 36 nm can be produced by HTDM.

Key words: nanomaterials, production, SnO₂, X-ray techniques, hydrogel thermal decomposition method

INTRODUCTION

SnO₂ is widely used in gas sensors and optoelectronic devices as a functional material [1, 2]. Depending on the production method, SnO₂ can be produced with various morphologies [3–8]. Recently, SnO₂ with two-dimensional structure has attracted more attention due to its potential applications in gas sensors [9] and photocatalysts [10]. Dai and Pan reported synthesizing SnO₂ diskettes by evaporating SnO₂ powders at elevated temperatures [11]. Two-dimensional (2D) hierarchical SnO₂ were synthesized by Xie et al. [12] using a hydrothermal method based on the reaction between tin foil, NaOH and KBrO₃. Hexagonal SnO₂ nanosheets were synthesized by hydrothermal process using ethanol/ water solution [13]. Flower-like zinc-doped SnO₂ nanocrystals have been prepared by a simple hydrothermal process [14]. In addition, SnO₂ has been synthesized by template-free methods [15]. An in-depth study on the production methods and the morphological characteristics of the produced SnO₂

[2–15] indicates that there is a huge tendency toward finding newcost-effective and straight-forward methods for production of these particles.

In the research presented in this article, hydrogel thermal decomposition method (HTDM) is used for production of SnO₂ nano-particles. The strategy is the application of starch-graft-poly (acrylic acid) acting as an economical and available effective capping agent. Starch-graft-poly (acrylic acid) with hydroxyl and carboxyl functional groups has a certain binding affinity to metal ions, which may control the size and morphology of SnO₂ nano-particles without any agglomeration. The feasibility of synthesizing these nanoparticles by HTDM has been verified using XRD.

METHODS OF SAMPLE MANUFACTURING AND ANALYSIS

0.50 g starch, purchased from Merck Chemical Co., was dissolved in 35 ml distilled degassed water. The three-neck reactor was placed in a water bath at 70 C. 0.05 g of potassium persulfate (KPS, Merck) as an initiator was added to starch solution and was allowed to stir for 10 min at 70 C. 0.3 g acrylic acid (AA, Merck) and methylenebisacrylamide (MBA, Fluka) solution (0.050 g in 5 ml H₂O) were added simultaneously to the starch solution. After addition of monomers, the mixture was continuously stirred (at 200 rpm) for 1 h under argon atmosphere. After 60 min, the reaction product was cooled down to room temperature and neutralized to pH = 8 by addition of 1 N NaOH solution. 500 ml ethanol was added to the gelled product while stirring. After complete dewatering for 24 h, the hardened gel particles were filtered, washed with fresh ethanol and dried at 50°C. A tea bag, i.e., a 100 mesh nylon screen containing 0.1 ± 0.0001 g hydrogel powder was immersed entirely in tin chloride solutions (2000 ppm) and allowed to soak for 48 h at room temperature.

The tea bag was hung up for 15 min in order to remove the excess fluid. A 2000 ppm tin chloride solution was prepared in Erlenmeyer flasks. 0.1 ± 0.0001 g of chelating hydrogel was added to flask. The mixture was shaken for 48 h by a rotary shaker to complete the equilibrium state of reaction. Production line of SnO₂ nano-particles has been schematically shown in *Figure 1*. SnO₂ nano-particles were produced by the following typical synthetic procedure. 0.2 g SnCl₂ and 0.5 g starch-graft-poly(acrylic acid) hydrogel were suspended in 100 ml water.

The suspension was stirred at room temperature for 48 h. The decantation and freeze drying of the white suspension yielded white powder which was heated at 400 C for 8 h. The final product was washed with water and hexane. X-ray diffraction (XRD) was performed with a Siemens D5000 X-ray diffractometer using graphite-mono-chromatized high-intensity Cu-K α radiation ($\lambda = 0.15406$ nm).

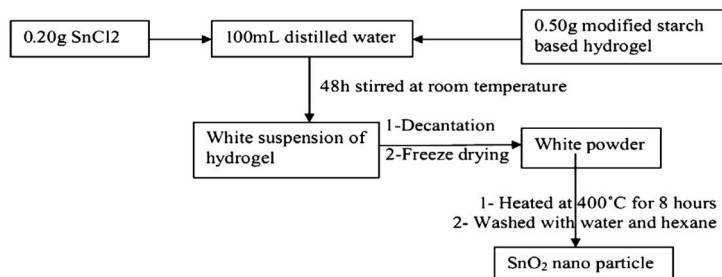


Fig. 1– Schematic presentation of the production procedure of SnO₂ nano-particles.

RESULTS AND DISCUSSION

The produced SnO₂ nano-particles were investigated by visual observations for the possibility of agglomeration and by X-ray diffraction method for checking purity and the size range of the nano-particles. Visual observations of the produced SnO₂ nanoparticles demonstrated that by HTDM there is very little tendency for agglomeration. This can be counted as an advantage of the HTDM method for production of SnO₂ nano-particles.

XRD patterns of the produced SnO₂ nano-particles are shown in *Figure. 2*. It is clear that no obvious reflection peaks from the impurities, i.e., other tin oxides, are detected. This indicates that the HTDM results in a product with high purity which yields an effective procedure for synthesis of pure SnO₂ nano-particles. The Miller indices are indicated on each diffraction peak. The diffraction peaks of the (110), (101), (200), (211), (220), (002), (310), (112), and (301) planes can be readily indexed to the tetragonal structure of SnO₂ with lattice constants of $a = 4.738 \text{ \AA}$ and $c = 3.187 \text{ \AA}$ (JCPDS File No. 41-1445).

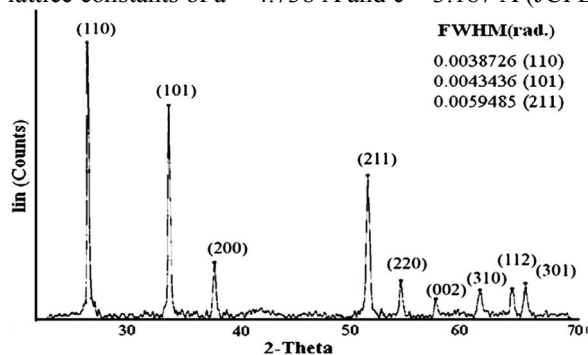


Fig. 2– XRD patterns of the SnO₂ nano-particles

The mean particle size was calculated for the SnO₂ nano-particles using the Scherer's equation, Eq. (1), from the reflections with (110), (101) and (211) indices

$$D = \frac{k\lambda}{\beta \cos \theta} \quad (1)$$

Where D is the mean size of particle (nm), k , a constant (0.89), λ , the X-ray wavelength (0.15405 nm), β , the full-width at half-maximum (FWHM radian) of XRD peaks and θ , the Bragg's angle (deg).

The mean size of nano-particles was calculated in the range of 25 to 36 nm. This value was in good agreement with TEM observation of the SnO₂ nano-particles. This indicates that production of finer SnO₂ nano-particles with high purity is the significant advantage of synthesizing by HTDM. The results demonstrated that the presented hydrogel in this study may serve as a platform for production of tin oxide nano-particles. Low-priced reactants and green routes for synthesis are the advantages of polysaccharide based hydrogel as starting material for this method.

CONCLUSIONS

In this research, the feasibility of synthesizing SnO₂ nano-particles by HTDM was investigated. The sizes and purity of the nano-particles were investigated by X-ray diffraction method. It was found that the presented hydrogel in this study may serve as a platform for production of tin oxide nano-particles. According to the results of the current investigation the following conclusions were made:

1. – Production of high purity SnO₂ nano-particles with a size range of 25–36 nm is possible by application of the HTDM method. Low priced reactants and green routes for synthesis are the advantages of polysaccharide based hydrogel as starting material for this method.

2. – There is very little tendency for agglomeration in the SnO₂ nanoparticles produced by HTDM. This can be considered as an advantage for this method over many other methods for production of these particles.

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