

# Ultrathin Solar Cells Based on Atomic Layer Deposition of Cubic versus Orthorhombic Tin Monosulfide

Andrii A. Voznyi, Oleksandr V. Bilousov, Björn Landeke-Wilsmark, Jan Keller, Jie Ren, Shi-Li Zhang, and Carl Hägglund\*

Cite This: *ACS Appl. Energy Mater.* 2021, 4, 8085–8097

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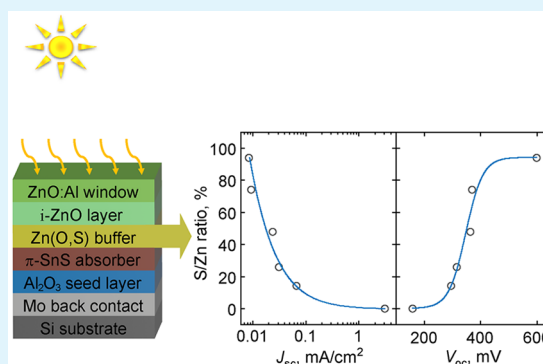
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**ABSTRACT:** Tin monosulfide can be grown in cubic ( $\pi$ -SnS) and orthorhombic ( $\alpha$ -SnS) polymorphs by low-temperature atomic layer deposition (ALD). The optical properties of these polymorphs make them attractive for the realization of plasmonic solar cells with ultrathin absorber layers down to 10 nm in thickness. SnS is also an earth-abundant and nontoxic compound semiconductor of high interest for regular thin-film photovoltaics. To better understand the behavior of the two SnS polymorphs in ultrathin solar cell configurations, we here fabricate, characterize, and analyze a range of such devices. ALD is used to grow SnS and form heterojunctions with zinc oxysulfide [ $\text{Zn}(\text{O},\text{S})$ ], acting as a buffer layer with a composition-tunable bandgap. Apart from the roles of the SnS polymorph and  $\text{Zn}(\text{O},\text{S})$  composition, the effects of the back contact material and thicknesses of buffer and absorber layers are investigated.

Devices using  $\pi$ -SnS and pure ZnO buffers yield the highest photocurrents ( $3.1 \text{ mA}/\text{cm}^2$ ) and higher open circuit voltage (159 mV) than similar  $\alpha$ -SnS-based devices. Analysis of the equivalent-circuit parameters suggests that interface recombination limits the voltage for these devices. While  $\text{Zn}(\text{O},\text{S})$  with a higher sulfur content provides chemical passivation of the SnS interface and excessive open circuit voltages above 600 mV, it also exhibits a too high conduction band offset, which hampers current collection. A growth delay during the ALD of  $\text{Zn}(\text{O},\text{S})$  on SnS initially amplifies the known sulfur–oxygen exchange reaction, such that a sulfur-rich  $\text{Zn}(\text{O},\text{S})$  region forms next to the SnS interface. This causes a thin ZnS-like barrier to form already for low cycle fractions of the  $\text{H}_2\text{S}$  precursor in the ALD super-cycle. Voltage and fill factor trends suggest an optimal SnS absorber layer thickness in the range of 15–35 nm, presenting an opportunity for plasmonic absorption enhancement. Devices with  $\pi$ -SnS show most promise, but interface recombination versus current-blocking is a dilemma for the SnS/ $\text{Zn}(\text{O},\text{S})$  heterojunction.

**KEYWORDS:** ultrathin film solar cells, cubic and orthorhombic SnS absorbers, atomic layer deposition,  $\text{Zn}(\text{O},\text{S})$  buffer layers, equivalent-circuit modeling



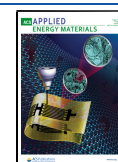
## 1. INTRODUCTION

The development of efficient solar cells with absorber layers much thinner than the wavelengths of sunlight is attractive from several viewpoints.<sup>1</sup> These include the higher solar cell performance enabled through increased quasi-Fermi-level splitting when charge carriers are generated at high density in ultrathin layers and a shorter distance to the charge separating junction.<sup>2</sup> Increased throughput, reduced energy use, and decreased consumption of scarce and expensive materials in production are also important aspects.<sup>3,4</sup> Ultimately, absorber layers down to 10 nm thickness are envisioned through plasmon near-field-enhancement and light management.<sup>5</sup> Although the governing optics and basic operation of such devices are fairly established,<sup>6,7</sup> the implementation of efficient current rectification and voltage generation in ultrathin absorber layers and optically suitable geometries can be more challenging than in regular thin-film solar cells because of close proximity to contact layers, limited

band bending over the thin layer, pin holes, and other defects. Adverse recombination at the contact interfaces and the establishment of an adequate charge separating junction must be addressed specifically and in detail for the absorber material of choice.<sup>8</sup>

For exploitation of the plasmon near-field-enhancement in solar cells, two-dimensional arrays of noble metal nanoparticles coated by an ultrathin semiconductor layer are a very resource-efficient design.<sup>5,9</sup> Tin monosulfide (SnS) is of high interest in this context, as it is one of the relatively few materials suitable for photovoltaic absorber layers that can be grown by atomic

Received: May 12, 2021  
Accepted: July 21, 2021  
Published: August 4, 2021



layer deposition (ALD) at low temperature.<sup>10,11</sup> ALD coats metal nanoparticle arrays in a conformal manner and thereby approximates the core–shell geometry that is ideal for harvesting the plasmon near-field in solar cells.<sup>5</sup> Another important advantage of SnS is that it has an exceptionally high imaginary part of the permittivity, which mitigates parasitic absorption in this type of system.<sup>6</sup>

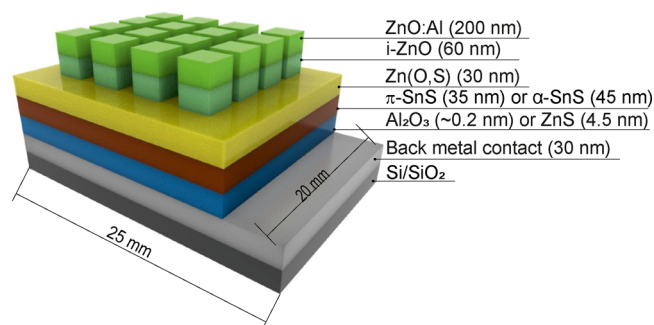
More generally, thin-film photovoltaics based on SnS is intensely researched, as SnS is considered a promising, earth abundant, and nontoxic alternative to the more established CdTe, CuInSe<sub>2</sub>, or Cu(In,Ga)(S,Se)<sub>2</sub> (CIGS) thin-film solar cell absorbers.<sup>12–15</sup> Owing to the high absorption coefficient and near-optimal bandgap in the range of 1.1–1.3 eV for the orthorhombic phase SnS ( $\alpha$ -SnS),<sup>16,17</sup> a high efficiency may in theory be approached.<sup>18</sup> Recent studies have established that SnS may also crystallize in a cubic polymorph ( $\pi$ -SnS),<sup>19–21</sup> characterized by a wider bandgap of 1.6–1.8 eV.<sup>22,23</sup> This is a near perfect match for an inorganic top cell in tandem with a silicon bottom cell, or indeed, with an  $\alpha$ -SnS-based bottom cell.<sup>24,25</sup>

Despite these prospects, the current record efficiency of a SnS solar cell, achieved with the more researched  $\alpha$ -SnS phase, is below 5%.<sup>11,26</sup> Tentative bottlenecks for the performance include nonhomogeneity of the SnS material and its interfaces because of formation of secondary phases, along with the presence of different types of defects, altogether resulting in enhanced recombination rates.<sup>12,27</sup> In addition,  $\alpha$ -SnS is structurally (and hence electronically and optically) anisotropic, which complicates its application in electronic devices.<sup>28</sup> Another important aspect is that SnS-based solar cells often rely on device structures established for other, more common thin-film solar cell materials such as CIGS.<sup>29–31</sup> The interface properties and band alignment of these configurations are not necessarily optimal. Studies have indeed pointed to an unusually low ionization potential resulting in wide conduction band offsets (CBOs) for SnS devices in typical thin-film solar cell stacks.<sup>16,32</sup> Yet other research ascribes the main issue to a strong Fermi-level pinning, which prevents appropriate CBO and band bending to be established at the front junction.<sup>33,34</sup>

The aim of the current work is twofold. A first objective is to explore SnS as an optically ultrathin solar cell absorber, with its utilization in plasmonic solar cells as the long-term goal. We thus target SnS layer thicknesses much below the optical penetration depth. Because of the lack of light management, this inevitably leads to substantial absorption losses. However, by keeping the system relatively simple and consistent with previous work on SnS solar cells, we primarily aim to elucidate how the SnS thickness affects charge transport and device performance beyond the optics here. A second objective is to investigate the solar cell behavior of the relatively unexplored cubic SnS polymorph and to compare it to the more commonly employed orthorhombic polymorph. To do this, we make use of the recent finding that the SnS phase resulting from ALD can be very well controlled by means of substrate surface modifications.<sup>35</sup> We compare several back contact materials (Mo, Ti, and Al) and compositions of the Zn(O,S) buffer layer in terms of their effects on the photovoltaic behavior. As  $\pi$ -SnS is less researched compared to  $\alpha$ -SnS for photovoltaic applications, the behavior of  $\pi$ -SnS devices is explored in more detail, including influences of absorber and buffer layer thicknesses.

## 2. METHODS

**2.1. Device Fabrication.** Thin-film solar cells were fabricated on 25 × 20 mm Si (100) wafer substrates (phosphorus doped, 1–10  $\Omega$  cm, Sil'tronix, used as received), by deposition of a solar cell stack (Figure 1) consisting of a back metal contact (Mo, Ti, or Al), an



**Figure 1.** Device configuration comprising 16 individual solar cells with an active area of 0.09 cm<sup>2</sup> on a 25 × 20 mm Si substrate. Seeding layers of Al<sub>2</sub>O<sub>3</sub> and ZnS were used for effective formation of  $\pi$ -SnS and  $\alpha$ -SnS films, respectively.

Al<sub>2</sub>O<sub>3</sub> or ZnS seeding layer, an  $\pi$ - or  $\alpha$ -SnS absorber layer, a Zn(O,S) buffer layer, and a transparent conducting i-ZnO/ZnO:Al bilayer. Unless otherwise stated, Mo was used as the back contact. The back metal contacts (Mo, Ti, or Al) were deposited using pulsed DC-sputtering on Si substrates in a von Ardenne CS 730S magnetron sputter system. The film thickness was adjusted to 30 nm for all metals and was controlled by varying the generator power and sputter time. SnS deposition was carried out in a hot-wall Picosun R-200 Advanced ALD system at 120 °C using alternating injection of the tin(II) acetylacetonate [Sn(acac)<sub>2</sub>, Sigma-Aldrich, 99.99%] precursor and hydrogen sulfide (H<sub>2</sub>S, Air Liquide, 99.5%) as the counter-reactant.

Nitrogen gas (N<sub>2</sub>, 99.9999%, Air Liquide) was used to deliver the precursors to the reactor chamber and to perform intermediate purging steps. As presented in more detail elsewhere,<sup>35</sup> the polymorph adopted by SnS when grown by ALD can be controlled by the substrate surface in addition to growth temperature and H<sub>2</sub>S dosing.<sup>22</sup> In particular, substrates with high surface energy and strong bonding with the Sn(acac)<sub>2</sub> ligands yield a high content of  $\pi$ -SnS, while highly hydroxylated substrates or substrates with relatively weak ligand adsorption result in SnS films with a high content of  $\alpha$ -SnS. In the present work, the back metal contact was modified by either two ALD cycles of Al<sub>2</sub>O<sub>3</sub> to promote the growth of  $\pi$ -SnS or by 30 ALD cycles of ZnS to promote  $\alpha$ -SnS. These depositions were performed shortly before and at the same temperature (120 °C) as the SnS ALD, under conditions that were previously demonstrated to produce the desired phases.<sup>35</sup> The Sn(acac)<sub>2</sub> source bottle was maintained at 100 °C to provide sufficient vapor pressure of the liquid precursor and, hence, conditions for saturated SnS growth. This was further enabled by a stop-flow mode of operation. The stop-flow involved a sequence of (1) reduced carrier gas flow, (2) reduced pumping speed through a bypass constriction, (3) precursor injection, (4) precursor exposure, (5) restored pumping speed, and (6) restored carrier gas flow and purging. For the Sn(acac)<sub>2</sub> precursor, the duration of steps 1 to 6 was 2, 1, 1.4, 1.6, 2, and 3 s. During this sequence, the carrier gas flow was reduced from 50 to 10 standard cubic centimeters per minute (SCCM) in each of the five unused precursor lines of the system. The Sn(acac)<sub>2</sub> line used a flow of 160 SCCM apart from a brief (1.2 s) boost of 400 SCCM during the injection step. In the H<sub>2</sub>S half-cycle, the duration of steps 1 to 6 was 1, 1, 1, 2, 1, and 3 s while the H<sub>2</sub>S line flow was maintained at 120 SCCM. Typically, 1000 SnS ALD cycles were performed, resulting in 35 and 45 nm-thick SnS films of the cubic and orthorhombic phase, respectively, the thickness difference being due to disparate nucleation behavior of the two cases.<sup>35</sup>

Front contact buffer layers consisting of Zn(O,S) films with varying sulfur content were also produced by ALD at 120 °C, using diethyl zinc (DEZn, Sigma-Aldrich, Zn ≥ 52.0%wt.), deionized water, and H<sub>2</sub>S (Air Liquide, 99.5%) sources. A super-cycle was defined where a certain number of ZnO cycles (DEZn/N<sub>2</sub>/H<sub>2</sub>O/N<sub>2</sub>) were followed by one ZnS cycle (DEZn/N<sub>2</sub>/H<sub>2</sub>S/N<sub>2</sub>). The pulse time was set to 0.1 s for each reactant, whereas the purge times were 3 and 4 s after the DEZn and H<sub>2</sub>O (H<sub>2</sub>S) pulses, respectively. Solar cell areas of 0.3 cm × 0.3 cm were defined by RF sputtering of approximately 50 nm i-ZnO and 200 nm ZnO:Al (AZO) through a shadow mask. As a result, 16 solar cells were created on each substrate (see Figure 1). Alternatively, 25 solar cells with areas of 0.3 cm × 0.3 cm were defined by photolithography where the cell boundaries were created by etching the device layers down to the back metal contact. Samples made using these two different approaches showed comparable solar cell performance.

**2.2. Characterization.** Optical constants and thicknesses of the different layers of the device stacks (Figure 1) were determined by means of spectroscopic ellipsometry (SE) using a Woollam RC2 tool. In situ measurement data were acquired every 5 s at a fixed angle of 61° during the ALD of SnS and Zn(O,S), using a wavelength range from 260 to 1690 nm, to characterize film growth and thickness. For the purpose of absorbance calculations, the optical constants of layers in the device stack were characterized ex situ for three angles of incidence (65, 70, and 75°), on samples prepared under similar conditions to those used in measured devices. The optical constants of the fully grown  $\alpha$ - and  $\pi$ -SnS layers were taken from a previous study.<sup>22</sup> Meanwhile, in situ data of SnS films were modeled by means of oscillator functions as previously described in detail,<sup>35</sup> with their associated roughness accounted for in a separate layer using the Bruggeman effective medium approximation (EMA). The oscillator parameters plus the filling factor (FF) and depolarization parameter of the EMA were fitted along with the thicknesses of the two SnS-related layers. Roughness at the air–AZO interface was also taken into account by means of a Bruggeman EMA layer.

With the optical constants and layer thicknesses from SE as an input, the transfer matrix method was employed to calculate the electromagnetic fields and absorption in each layer at normal incidence. In the end, minor adjustments of the AZO and roughness layer thicknesses of the model were made to match the external quantum efficiency (EQE) data of an actual  $\pi$ -SnS device with a ZnO buffer layer. The resulting optical stack was 25 nm EMA(air, AZO)/190 nm AZO/60 nm i-ZnO/30 nm ALD-ZnO/5 nm EMA(ZnO,  $\pi$ -SnS)/35 nm  $\pi$ -SnS/30 nm Mo/1.5 nm native Si oxide/semi-infinite Si. For the  $\alpha$ -SnS-based devices, the two layers involving  $\pi$ -SnS were replaced by 15 nm EMA(ZnO,  $\alpha$ -SnS)/43 nm  $\alpha$ -SnS).

X-ray fluorescence spectrometry (XRF) was employed to determine the composition as expressed by the S/Zn ratio of the Zn(O,S) films. The crystallinity and phase of the Zn(O,S) films were estimated by grazing incidence X-ray diffraction (GI-XRD) using a Siemens D5000 instrument equipped with an X-ray mirror and a parallel plate collimator.<sup>22</sup>

The SnS film resistivity was determined using transmission line method (TLM) measurements.<sup>36</sup> Specially designed TLM electrode structures<sup>36</sup> were used to interpolate the sheet resistance of the 35 nm-thick  $\pi$ -SnS films grown under conditions identical to those used for solar cells, but on top of an oxidized Si substrate instead.

**2.3. Device Measurements.** Device characterization by current density–voltage (JV) measurements in the dark and under simulated sunlight was performed at a fixed temperature of 25 °C using a custom-built setup with a halogen ELH lamp as the light source. The intensity of the light was calibrated using a Si reference cell. Box plots based on these measurements were generated from the median and quartiles with whiskers defined by the 5th and 95th percentiles, respectively. EQE measurements were performed for selected samples.

**2.4. Device Modeling.** An analysis of the experimental JV characteristics was performed using the five-parameter single diode equivalent-circuit model, that is,

$$J = J_{\text{ph}} - J_0 \left[ \exp \left( q \frac{V + JR_s}{Ak_B T} \right) - 1 \right] - \frac{V + JR_s}{R_p}$$

where  $A$  is the ideality factor,  $J_0$  is [ $\text{A}\cdot\text{cm}^{-2}$ ] saturation current density,  $R_p$  is [ $\Omega\cdot\text{cm}^2$ ] parallel resistance,  $R_s$  is [ $\Omega\cdot\text{cm}^2$ ] series resistance, and  $J_{\text{ph}}$  is the constant current density source under illumination. The algorithm developed and described in detail by Suckow et al.<sup>37</sup> was used to fit the JV parameters by minimizing the relative root mean squared error (RMSE) of the model. Data from  $V = -0.1$  V to  $V = V_{\text{oc}} + 0.1$  V were included in the analysis, that is, the range of relevance for solar cell operation.

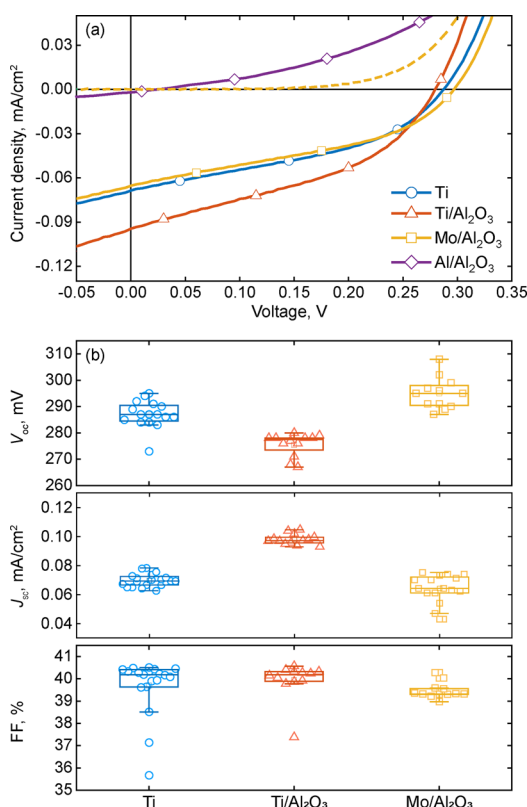
### 3. RESULTS AND DISCUSSION

**3.1. Evaluation of Back Metal Contacts.** For  $\alpha$ -SnS, various metal back contacts have previously been evaluated in theoretical calculations<sup>32</sup> and experiments,<sup>11,36,38</sup> with ohmic behavior observed for Al, In, Sn, Cu, Zn, Ti, and graphite. Meanwhile, Ni and Mo were found to be less suitable because of unfavorable band alignment and/or inhomogeneities and resistive oxide, resulting in tunneling-assisted recombination.<sup>32,38</sup> In the case of Mo, it has been argued that the metal sulfide layer which is likely to be formed at the interface of an ALD-grown (500 nm) SnS film and Mo is more favorable for conduction,<sup>34</sup> and one of the highest efficiencies accomplished in an  $\alpha$ -SnS solar cell configuration, of 4.4%, did indeed use a Mo back contact.<sup>11</sup> For  $\pi$ -SnS, the influence of the metal back contact has been much less researched. Recently, Ahmet et al. compared Mo, SnO<sub>2</sub>:F (FTO), and FTO with a 20 nm-thick amorphous TiO<sub>x</sub> layer (a-TiO<sub>x</sub>/FTO) to this end.<sup>25</sup> SnS produced by aerosol-assisted chemical vapor deposition on the bare FTO contact showed higher voltage (144 mV) than those with Mo (135 mV) or a-TiO<sub>x</sub>/FTO back contacts (85 and 133 mV for  $\alpha$ - and  $\pi$ -SnS, respectively). Postannealing of the device at 150 °C led to improvements with the a-TiO<sub>x</sub>/FTO contact while samples with Mo degraded because of the formation of shunts.

To investigate the role of the back contact material especially for ultrathin devices based on  $\pi$ -SnS, we here used sputter deposition to form 30 nm-thick Mo, Ti, and Al films on Si substrates. The sheet resistance was determined by a four-point probe to be  $\sim 3$ , 15, and  $\sim 1$   $\Omega/\text{sq}$ . for these layers, respectively. The thin layer thickness was chosen to maintain a relatively low roughness. Following the ALD of a substrate-modifying layer and SnS, as described in Methods, a front buffer layer was prepared by ALD of 30 nm Zn(O,S) with a sulfur concentration of about 14 atom % as determined by XRF. A similar composition was previously used to produce the  $\alpha$ -SnS-based record solar cell of Sinsersuksakul et al.<sup>11</sup>

Figure 2 depicts the JV curves of samples with Al<sub>2</sub>O<sub>3</sub>/Mo in the dark (dashed line) and under illumination with Mo/Al<sub>2</sub>O<sub>3</sub>, Ti, Ti/Al<sub>2</sub>O<sub>3</sub>, and Al<sub>2</sub>O<sub>3</sub>/Al back contacts. Although the efficiencies are very low ( $\sim 0.01\%$ ) primarily because of the low current densities, a photovoltaic effect is clearly observed for all samples except for devices with Al<sub>2</sub>O<sub>3</sub>/Al contacts. The latter had an open circuit voltage and short-circuit current close to zero, which may be associated with the comparably low work function of Al (below 4.26 eV)<sup>39</sup> leading to the formation of a higher built-in barrier for holes. It could also be that the dense native oxide of the Al surface forms an insulating layer when combined with the ALD oxide at the back contact interface.

Considering that SnS deposited on Ti grows predominantly in the cubic phase under our standard ALD conditions,<sup>35</sup> just as it does on Al<sub>2</sub>O<sub>3</sub>, we compared back contacts of Ti with and



**Figure 2.** (a) JV characteristics in the dark (dashed line) and under illumination (solid lines) for samples with back contacts of as-deposited Ti and of Ti, Mo, and Al with two ALD cycles of Al<sub>2</sub>O<sub>3</sub> added. (b) Box plots of JV parameters of the corresponding devices, indicating the median and quartiles along with the 5th and 95th percentiles.

without the two cycles of Al<sub>2</sub>O<sub>3</sub>. The results demonstrate rather similar performances with a slightly greater  $J_{sc}$  for the sample with Al<sub>2</sub>O<sub>3</sub> and a slightly greater  $V_{oc}$  for the sample without Al<sub>2</sub>O<sub>3</sub>. We conclude that the two-cycle Al<sub>2</sub>O<sub>3</sub> layer does not substantially impact the current extraction at the  $\pi$ -SnS back contact in this situation. In terms of solar cell performance, we also find that the sample with an Al<sub>2</sub>O<sub>3</sub>/Mo back contact displays similar characteristics to those of samples with Ti or Ti/Al<sub>2</sub>O<sub>3</sub> back contacts despite the differing work functions of the metals (4.33 eV for Ti vs 4.36 to 4.95 eV for Mo).<sup>39</sup> Insensitivity to the metal work function may be due to Fermi-level pinning, which results from a reservoir of interfacial midgap states that trap charge at the surface and effectively constrain the Fermi level to within a narrow energy range in the semiconductor bandgap.<sup>40</sup> Fermi-level pinning has

previously been observed for metal/SnS contacts produced in a similar manner.<sup>34</sup> It is also interesting that the short-circuit current and FF with Ti are somewhat higher than those for Mo back contacts, the more common choice. To elucidate whether this is due to a passivation of the Ti surface by Al<sub>2</sub>O<sub>3</sub> or some other effect would require further investigation. Then, we focus on devices with Mo back contacts, for most consistency with previous SnS solar cell studies.

**3.2. Assessment of Zn(O,S) Buffer Layers.** **3.2.1. Properties of Zn(O,S) Films on Si.** To form a heterojunction with the SnS absorbers, Zn(O,S) buffer layers made by ALD were explored. Compared to CdS, which is often used as a buffer layer in CIGS solar cells, Zn(O,S) has the advantages of being a nontoxic, composition- and thereby bandgap-tunable material, which is beneficially grown by ALD. A common scheme for depositing Zn(O,S) with a controlled sulfur content is to repeat a super-cycle with a certain number of ZnO cycles for every cycle of ZnS.<sup>41–43</sup> Because the relationship between the Zn(O,S) film composition and the ratio of ZnO:ZnS ALD cycles depends on both deposition temperature and sample H<sub>2</sub>S exposure,<sup>44</sup> we first established the structural and optical properties resulting from our particular ALD process for Zn(O,S) coated on polished Si wafers. Seven different ZnO:ZnS cycle ratios were included in a series of samples with film thicknesses kept in the range of 26 to 32 nm as measured by SE. The resulting XRF-determined atomic ratio of S to Zn in the Zn(O,S) films, equal to the molar fraction of S for a stoichiometric case (i.e., for compositions ZnO<sub>1-x</sub>S<sub>x</sub>, 0 ≤ x ≤ 1), is presented in Table 1, along with the measured X-ray diffraction (XRD) 2θ peak positions extracted from Figure S1 of the Supporting Information (SI), which agree well with previous results for Zn(O,S) films.<sup>41</sup> Table 1 also includes the SE-determined growth rates, bandgaps, and refractive indexes. From here on, we refer to the XRF-determined S/Zn ratio of the Zn(O,S) buffer layer as the “S/Zn ratio.”

As seen in Table 1, the S/Zn ratio exceeds the fraction of ZnS ALD cycles by far, indicating a nontrivial growth behavior. For example, samples with 94, 48, and 14% S/Zn ratios resulted from ZnS:Zn(O,S) ALD cycle ratios of 50, 17, and 10%, respectively. This tendency toward sulfur enrichment has previously been observed<sup>41</sup> and shown to be because of the exchange reaction  $ZnOH^* + H_2S \rightarrow ZnSH^* + H_2O$ , where the star indicates surface species.<sup>44</sup> Because the reverse reaction is two orders of magnitude slower, the sulfur content of Zn(O,S) films exceeds the fraction of cycles with H<sub>2</sub>S to the total number of cycles.

GI-XRD analysis reveals a polycrystalline nature for most of the studied compositions, with diffraction peaks that are shifting with the concentration, see Table 1. Such shifts are directly associated with variations of the lattice constants in

**Table 1.** Properties of Thin Zn(O,S) Films Deposited on Si with Varying Sulfur Content

ZnO:ZnS cycle ratio	ZnS: Zn(O,S) cycle ratio (%)	XRF S/Zn ratio (%)	total number of ALD cycles	XRD peak positions (degrees)	growth rate (Å/cycle)	direct bandgap (eV)	indirect bandgap (eV)	refractive index at 1.7 eV
1:0	0	0	180	32.00, 34.48, 36.32	1.64	3.26	3.20	1.95
9:1	10	14	180	31.02, 33.23, 35.17	1.57	3.31	3.03	1.99
7:1	13	26	200	30.84, 32.93, 34.96	1.59	3.42	3.00	2.01
5:1	17	48	186	X-ray amorphous	1.50	3.28	3.03	2.04
3:1	25	74	200	X-ray amorphous	1.39	3.32	3.05	2.18
1:1	50	94	200	29.11	1.34	3.18	3.00	2.28
0:1	100	100	200	28.52	1.50	3.60	3.37	2.32

Zn(O,S), and hence, in accordance with Vegard's law for alloys,<sup>45</sup> because of changes of the composition. Samples with intermediate compositions of 74 and 48% S/Zn ratios have no GI-XRD peaks, which indicates an X-ray amorphous structure. This is explained by the transition from the hexagonal ZnO-like phase to the more cubic ZnS-like phase and the associated lattice mismatch.<sup>41</sup>

The growth rates of the Zn(O,S) films on Si were analyzed during growth by in situ SE. The Zn(O,S) ALD process requires passivation of the reactor walls if used after ALD of for instance SnS. After 150 passivation cycles of ZnO, no growth delay was observed on Si substrates. The steady state growth rate decreased from the 1.6 Å/cycle for pure ZnO to the 1.3 Å/cycle for the 1:1 ALD cycle ratio, after which the growth rate increased again to 1.5 Å/cycle for pure ZnS (Table 1). The values agree with reported ALD growth rates for ZnO<sup>46</sup> and ZnS<sup>47</sup> at 120 °C.

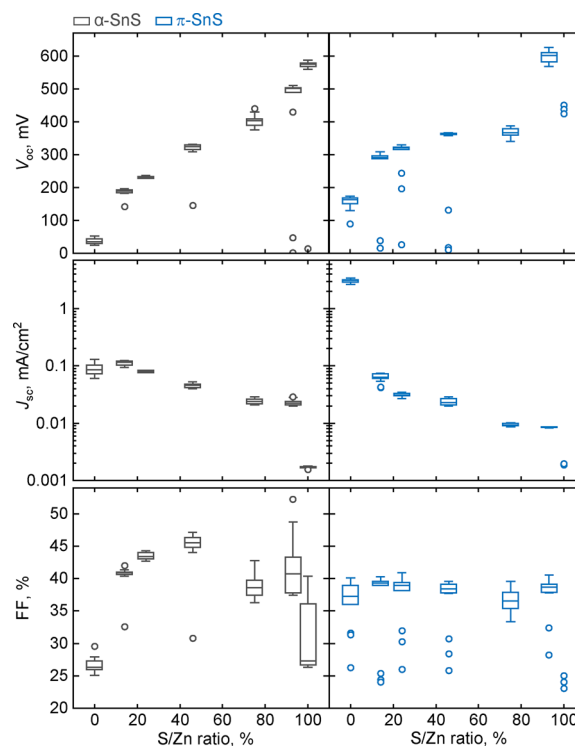
**3.2.2. Properties of Zn(O,S) Films on  $\pi$ -SnS.** As shown in Figure S2 of the SI, ALD of Zn(O,S) exhibits a growth delay on 35 nm  $\pi$ -SnS films. This delay is not due to precursor adsorption on the reactor walls, because vacuum was broken and the reactor was passivated by 150 ZnO cycles between the  $\pi$ -SnS and Zn(O,S) runs. Therefore, it is concluded that an incubation period is necessary because of a lack of chemisorption sites for the DEZn precursor on the surface planes exposed by  $\pi$ -SnS, such that chemisorption may only take place at defects, steps or corner sites, or via surface species such as hydroxyl groups. For a range of 14–74% S/Zn ratio, the extrapolated nucleation delay is around 40 ALD cycles. The delay leads to an offset in the total thickness, for example, by 6 nm for the 1.5 Å/c steady state growth rate of films of 14% S/Zn ratio, which agrees well with similar observations for pure ZnO ALD on gold, Si, and sapphire substrates.<sup>46,48</sup> A nucleation delay was also previously observed for Zn(O,S) deposited on CIGS.<sup>41</sup> After this initial stage, the growth rate on  $\pi$ -SnS settles to the values observed on the Si substrate to within the margin of error here, of a few percent (see Figure S1b).

The bandgaps of the Zn(O,S) films (see Table 1) were determined using extrapolation with the Tauc method<sup>49</sup> from the absorption coefficients obtained by SE analysis. The observed direct bandgaps of ZnO (3.26 eV) and ZnS (3.6 eV) are in good agreement with previous reports.<sup>42,44</sup> The indirect bandgap values extracted for Zn(O,S) films vary in a fairly narrow range from 2.95 to 3.07 eV with a bandgap bowing as a function of composition typical of ternary semiconductor compounds as an effect of charge transfer<sup>50</sup> and are consistent with the bandgaps observed for Zn(O,S) films produced by ALD.<sup>44</sup> The results also agree well with previous observations of the refractive index at 1.7 eV,<sup>41</sup> which increases monotonically with increasing sulfur content in the Zn(O,S) from 1.95 for ZnO to 2.32 for ZnS.

**3.3. Heterojunctions of Varying SnS Phase and Zn(O,S) Composition.** To compare ultrathin  $\pi$ -SnS and  $\alpha$ -SnS films as solar cell materials, devices were fabricated on Mo back contacts with 30 nm-thick Zn(O,S) ALD buffer layers (see Section 2). As everything is common apart from the SnS phases here, the observable differences are limited in scope and could be further enhanced through optimization of (especially) the relatively unexplored  $\pi$ -SnS device structure. Apart from the bandgaps and band edge positions, the morphologies of the two SnS polymorphs differ substantially<sup>22,35,51</sup> and could play a role here. In brief,  $\pi$ -SnS films consist of densely packed and

small (15–20 nm) grains. Meanwhile,  $\alpha$ -SnS films show bladelike grains/platelets of random orientation. The latter results in a higher surface roughness of  $\alpha$ -SnS compared to  $\pi$ -SnS. Representative JV curves under illumination for devices with 45 nm  $\alpha$ -SnS and 35 nm  $\pi$ -SnS absorber layers on Mo back contacts are provided in the Supporting Information, Figure S3. It is clear that the JV characteristics depend strongly on the Zn(O,S) composition.

**3.3.1. Device Performance versus SnS Phase.** Statistics for the solar cell parameters of the  $\pi$ - and  $\alpha$ -SnS devices are presented as box plots in Figure 3 and in Table S1 of the



**Figure 3.** Box plot of JV parameters for heterojunctions based on  $\pi$ - and  $\alpha$ -SnS using Zn(O,S) buffer layers of varying sulfur content, with the short-circuit currents presented on a logarithmic scale. The boxes are centered on the corresponding S/Zn ratio.

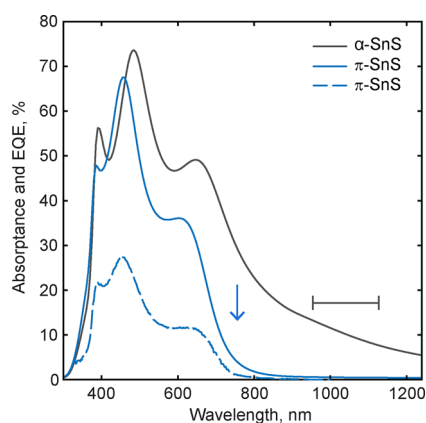
Supporting Information. For both  $\pi$ - and  $\alpha$ -SnS, there are two clear, common trends. The  $V_{oc}$  increases with increasing sulfur content in the Zn(O,S) and reaches up to about 600 mV, which is a very high value in the context of SnS-based solar cells.<sup>11,26,33</sup> Meanwhile, the  $J_{sc}$  exhibits an opposite, decreasing trend. In comparison with  $\alpha$ -SnS-based heterojunctions, those with  $\pi$ -SnS display a more pronounced  $V_{oc}$ -plateau for intermediate S/Zn ratios and a more pronounced dependence closer to the extremes of high and low S/Zn ratios. For the pure ZnS buffer on  $\pi$ -SnS, only a few cells had currents above the measurement noise threshold, making the measurement uncertainty high for this particular case.

The general dependence on buffer composition of  $J_{sc}$  and  $V_{oc}$  for buffers with high S/Zn ratios may be understood from the corresponding decrease in electron affinity of Zn(O,S) and hence the increasing CBO with SnS.<sup>43,52</sup> Sun et al. measured the CBO of  $\alpha$ -SnS and Zn(O,S) for a range of Zn(O,S) compositions.<sup>43</sup> A CBO around 0.1 eV was measured for a 37% S/Zn ratio, which increased to above 0.7 eV for a 64% S/Zn ratio.<sup>43</sup> A detrimental barrier from the  $\alpha$ -SnS side may thus

be expected to form somewhere between a 37 and 64% S/Zn ratio, causing severe limitations in charge transport and an increased  $V_{oc}$  for high S/Zn ratios. Such a “spike”-like barrier for photogenerated electrons is commonly found for CIGS and CZTS solar cells with a pure ZnS buffer.<sup>41,53</sup> This can also explain the blocking effects here observed with  $\pi$ -SnS. In this scenario, the less distinct voltage dependence observed with  $\alpha$ -SnS may result from its higher interfacial roughness and anisotropy,<sup>22</sup> leading to different surface planes, edges, and corners of varying local potential [and varying interaction/bonding with the Zn(O,S) buffer layer] to contribute to the overall heterojunction properties.

The less distinct dependence on the CBO for  $\alpha$ -SnS could also be connected to the optically observed band tailing of this polymorph,<sup>22</sup> which is likely associated with localized states and a locally varying potential distribution over the interface.

For low S/Zn ratios, the  $\pi$ -SnS/ZnO combination gives a significantly higher  $J_{sc}$  of  $3.1 \pm 0.2$  mA/cm<sup>2</sup>, compared to just  $0.08 \pm 0.01$  mA/cm<sup>2</sup> for  $\alpha$ -SnS/ZnO. The drastic difference is likely due to the lower electron affinity of  $\pi$ -SnS and a more favorable CBO,<sup>54</sup> in combination with a better contact to the much more conductive pure ZnO,<sup>55</sup> (c.f. below). In further support of this, the observation cannot be explained by the generation current density ( $J_{gen}$ ), which is lower for  $\pi$ -SnS with its wider bandgap<sup>22</sup> ( $E_G = 1.64$  eV) compared to  $\alpha$ -SnS ( $E_G = 1.1$  eV). More specifically, for a pure ZnO buffer layer, the absorption of normal incident light in the SnS was calculated by means of the transfer matrix method as described in the Experimental Section. In these calculations, the more accurate<sup>35</sup> optical constants of fully grown  $\pi$ -SnS and  $\alpha$ -SnS films obtained from previous variable angle *ex situ* SE measurements<sup>22</sup> were deployed. After small adjustments of the thicknesses for the roughness layer and AZO-layer, the absorbance shape agrees well with the measured EQE for the case of  $\pi$ -SnS (Figure 4), which supports the origin of the photocurrent from the  $\pi$ -SnS absorber layer. The EQE, in turn, integrates to 3.17 mA/cm<sup>2</sup>, which is close to the measured  $J_{sc}$  value. Integration of the calculated absorbance times the AM1.5G solar photon flux for wavelengths up to the bandgap threshold gives  $J_{gen} = 8.5$  mA/cm<sup>2</sup> with the 35 nm-thick  $\pi$ -SnS layer and 14.7 mA/cm<sup>2</sup> (based on a 1.64 eV bandgap) with the



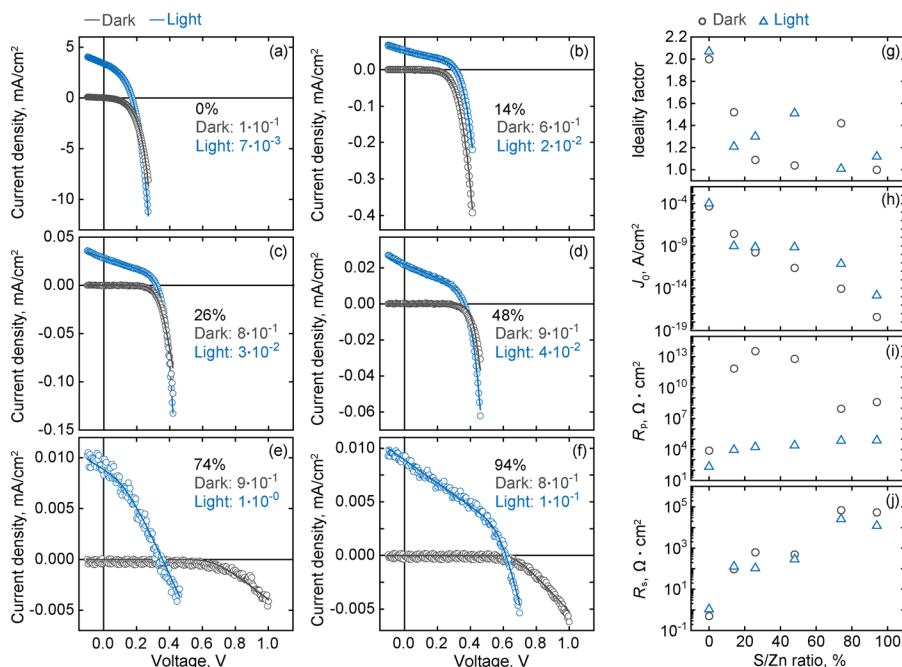
**Figure 4.** Normal incidence absorbance, calculated based on ellipsometry measurements of the layers in devices with ZnO buffers. The bandgap of our  $\pi$ -SnS is indicated by an arrow while a typical range (horizontal bar) is given for the less obvious bandgap of our  $\alpha$ -SnS, because of its extensive Urbach tail.<sup>22</sup> The measured EQE for the  $\pi$ -SnS case is shown by the dashed line.

45 nm-thick  $\alpha$ -SnS layer (based on a 1.2 eV  $\alpha$ -SnS bandgap). The average current collection efficiency ( $\eta_{coll} = J_{sc}/J_{gen}$ ) of the  $\pi$ -SnS/ZnO-devices is thus only 36%. It is an even more severe issue for the  $\alpha$ -SnS devices with  $\eta_{coll} < 1\%$ . As further discussed below, the SnS bulk is likely quasi-neutral and field-free in lack of external bias. With a high recombination velocity at the back contact, this will limit the collection to about 50%, because excited charge carriers will reach either interface with equal probability and also be subject to recombination in the bulk because of poor charge separation. In connection to this, a steep slope of the JV curves can be observed around zero bias (Figure S3), which is likely due to voltage-dependent current collection because many of the samples also display a crossing of the dark and light JV curves (see further below and Figure 5). This violation of the superposition principle cannot be explained by mere shunting.<sup>56</sup> It thus appears that current collection is a quite general issue and consequence of Fermi-level pinning, causing low  $J_{sc}$  for both  $\alpha$ - and  $\pi$ -SnS although less so with a pure ZnO buffer in the latter case.

The FF for samples with  $\pi$ -SnS does not vary significantly with sulfur concentration in Zn(O,S), and an average around 39% is observed (Figure 3 and Table S1). For  $\alpha$ -SnS, on the other hand, the FF is quite irregular. Buffers with low S/Zn ratios (0 and 14%) result in low FFs around 25%. For intermediate S/Zn ratios, the FF is enhanced to a level comparable to  $\pi$ -SnS, but for high S/Zn ratios it then decreases again while the variability increases. In this context, it is noteworthy that Zn(O,S) is X-ray amorphous for intermediate S/Zn ratios, as established here (Table 1) and in previous studies.<sup>41,42,57</sup> These amorphous layers will have a smoother surface morphology compared to the crystalline, pure ZnO,<sup>58</sup> and ZnS<sup>59</sup> phases and will thus produce more conformal coatings with improved contact properties—especially on the rough  $\alpha$ -SnS surface. The smoothing effect of a very fine-grained or truly amorphous buffer could be extended to low S/Zn ratios by sulfur enrichment locally near the SnS interface, as further discussed below. With this reasoning, the accommodation of roughness would be impaired at high S/Zn ratios where the Zn(O,S) adopts a higher crystallinity, likely reducing the contact area and leading to lattice mismatch and thereby explaining the less consistent performance of  $\alpha$ -SnS under these conditions. Meanwhile, contact formation should be less challenging for all S/Zn ratios in the case of  $\pi$ -SnS because of its smoother surface morphology<sup>22</sup> and isotropic crystal structure.

For the thicker (400 nm)  $\alpha$ -SnS absorber layers investigated by Sinersmsuksakul et al.,<sup>11</sup> the highest 4.4% efficiency was achieved with a Zn(O,S) buffer of 14% S/Zn ratio. In this case, the Zn(O,S)/SnS interface was modified by ALD of a 1 nm SnO<sub>2</sub> layer while nitrogen doping of the Zn(O,S) was used to reduce the carrier concentration,<sup>11</sup> which was shown to improve the FF and  $J_{sc}$ . The effect of the SnO<sub>2</sub> modification further emphasizes the important role of the Zn(O,S)/SnS interface quality. We note that the highest  $J_{sc}$  ( $\sim 0.1$  mA/cm<sup>2</sup>) for the  $\alpha$ -SnS devices studied in the present work is found for a 14% S/Zn ratio in agreement with Sinersmsuksakul et al.,<sup>11</sup> but the  $J_{sc}$  of  $\pi$ -SnS devices reaches much higher values with a lower sulfur content, that is, with a pure ZnO buffer giving the highest value of 3.1 mA/cm<sup>2</sup>.

**3.3.2. Dependence on the S/Zn Ratio for  $\pi$ -SnS/Zn(O,S) Devices.** To gain more insight into the dependence on the buffer layer composition for  $\pi$ -SnS-based devices in particular, a single diode model was fitted to JV curves representative of



**Figure 5.** (a–f) Measured (open circles) and fitted (solid lines) JV characteristics of  $\pi$ -SnS devices with Zn(O,S) buffer layers of varying sulfur content. The legends indicate the XRF-determined S/Zn ratio in the buffer layer and the relative RMSE for each of the fitted curves. (g–j) Equivalent-circuit parameters extracted from the JV characteristics under dark and light conditions.

each sample type. The fits are shown in Figure 5 and generally agree well with the measurement data. The relative RMSE values (indicated in the legends of Figure 5a–f) are mainly determined by the signal-to-noise level of the measurements. By studying the parameter dependencies of the model, some observations can be made.

The saturation current,  $J_0$ , is a measure of the overall cell recombination rate, reflecting the cumulative recombination current density via all channels when multiplied by the normalized carrier concentrations ( $np/n_i^2$ ).<sup>60</sup> The strong drop in the saturation current density  $J_0$  with the introduction of sulfur in the buffer layer, shown in Figure 5g, must then be due to reduced recombination. In this context, it is noteworthy that sulfur [i.e., a sulfur-rich phase of Zn(O,S)] has been observed to accumulate near the interface of Zn(O,S)/CIGS buffer layers.<sup>41</sup> If such a tendency exists at the Zn(O,S)/SnS interface as well, it can help explain the rather abrupt change of the behavior with the introduction of only a small amount of sulfur into the buffer. Given the effective sulfur exchange with oxygen previously mentioned, a sulfur-enrichment of the Zn(O,S) is expected especially at the bottom of the buffer layer, because the slow initial growth observed for Zn(O,S) on SnS, corresponding to a delay of about 40 cycles, will enhance the exposure of any small amounts of grown ZnO to repeated cycles of  $\text{H}_2\text{S}$ . Such exchange will be further amplified if the Zn(O,S) film is somewhat permeable to the sulfur (or  $\text{SH}/\text{H}_2\text{S}$ ) available from the repeated cycles of  $\text{H}_2\text{S}$  and to dispelled oxygen (or  $\text{OH}/\text{H}_2\text{O}$ ). This is clear if considering the extreme case of perfect gas permeability, where the bottom ZnO sublayer would be exposed to 18 times more sulfur than the topmost ZnO sublayer under our conditions for the 14% S/Zn ratio buffer (see Table 1). Because the SnS bulk is unlikely to be affected by additional  $\text{H}_2\text{S}$  exposure during Zn(O,S) ALD, the origin of the suppressed recombination of excess carriers generated in the SnS bulk (and thereby the reduced saturation current) ought to be related to the SnS/Zn(O,S) interface.

The surface recombination can be suppressed through two basic mechanisms, namely, (i) chemical passivation and (ii) field effect passivation.<sup>8</sup>

To determine whether mechanism (i) or (ii) is more plausible here, the ideality factor shown in Figure 5h is useful as it reflects the dominant recombination mechanism. It usually takes values in the range of 1 to 2 for regular pn- and heterojunction diodes. A value near 1 implies that the recombination is limited by the minority carrier concentration through a unimolecular process. This is the case in the doped, quasi-neutral region of a device under low injection when recombination occurs via trap states in the Shockley–Read–Hall type of process. Meanwhile, a value closer to 2 results when recombination has bimolecular characteristics, and the product of hole and electron concentrations is rate-determining.<sup>61</sup> This is typically the case in the depletion region around junctions and contacts of solar cells but may also result under high injection into a quasi-neutral region.

From Figure 5h, it appears that as soon as some sulfur is introduced into the Zn(O,S) buffer layer, the ideality factor drops from a value close to 2 to an intermediate level between 1 and 2. It drops closer to 1 with higher S/Zn ratios. There are essentially two ways that the recombination mechanism, and hence ideality factor, can change in the present context. The first is through a transition from recombination in a depleted SnS bulk to recombination in a quasi-neutral SnS bulk. The second is through a transition from recombination at the surface to recombination in a quasi-neutral SnS bulk. The first possibility is, however, contradicted by the reduced overall recombination observed and case (ii) discussed above (for which sulfur leads to passivation through increased rather than reduced depletion), as well as the slightly increased depletion actually measured by Sun et al. for thicker  $\alpha$ -SnS films with increasing sulfur content of a Zn(O,S) buffer.<sup>43</sup> It would be surprising if the situation with  $\pi$ -SnS deviates from  $\alpha$ -SnS in the latter regard, given their relatively similar trends in the JV

parameters. It thus appears problematic to explain all observations with a field-induced change of the recombination dynamics. This speaks in favor of (i) above, that is, chemical interface passivation.

Chemical passivation will shift the recombination away from bimolecular recombination at the  $\pi$ -SnS/Zn(O,S) interface toward the  $\pi$ -SnS bulk. To explain the observed behavior, this must involve a unimolecular type recombination there. Despite the likely low doping levels of these  $\pi$ -SnS films (see TLM measurements below), a field-free, quasi-neutral bulk with this type of recombination may result if the Fermi energy is pinned at essentially the same energy level on both sides of the  $\pi$ -SnS film. This would be the case with similar distributions of surface gap states present in sufficiently high density at both the back and front interfaces. Such pinning is then again ruling out field-based explanations for the observed trends. Chemical passivation is, on the other hand, a plausible result of a reduced density of sulfur vacancy-induced gap states and dangling bonds of Sn, which are known to be present in high numbers on the  $\pi$ -SnS surface.<sup>62</sup> The interface passivation leads to higher concentrations of excess carriers and thereby contributes to higher open circuit voltages, which is another clear trend from our data with increasing sulfur content (Figure 3).

The different dependencies on the Zn(O,S) buffer sulfur content thus lead us to conclude that increasing sulfur content leads to chemical passivation of the SnS/Zn(O,S) interface, which is amplified by the combination of sulfur–oxygen exchange and a Zn(O,S) growth delay on  $\pi$ -SnS.

Turning to the other equivalent-circuit parameters of the single diode model, the constant current density source parameter  $J_{ph}$  fits closely to the measured  $J_{sc}$  (Figure 3 and Figure S4) and thus decreases with the sulfur content of the Zn(O,S) buffer. Just as  $J_{sc}$ , it is much lower than the generation current density. Such deviation is typically ascribed to recombination during diffusion of excess carriers in the quasi-neutral region of the absorber layer,<sup>56</sup> consistent with the scenario suggested above. The series resistance parameter  $R_s$  extracted from the fitting (Figure Sj) displays a sharp increase by two orders of magnitude as soon as a small amount of sulfur is introduced into the buffer layer. We have already seen that pure ZnS effectively blocks the current for the  $\pi$ -SnS case and is thus consistent with the formation of a sulfur-rich region of the Zn(O,S) near the SnS interface, a contribution to the series resistance may be observed as well. This could follow from local barriers associated with ZnS inhomogeneities, or from a continuous but very thin S-rich layer, because the resistivity of ZnS is around eight orders of magnitude higher than that of ZnO when produced by low-temperature ALD.<sup>55</sup>

In the ideal diode model, the JV curves in the dark and under illumination differ only by the constant photocurrent source term. This means that the other parameters of the fit should ideally be independent of the illumination conditions. A comparison of the data in Figure Sg–j reveals that this holds up rather well except for the apparent parallel resistance  $R_p$ , which is much higher in the dark than under illumination for intermediate S/Zn ratios. Here,  $R_p$  is low under illumination to fit the slope of the JV curve at low bias. However, as mentioned, this does not appear to be because of shunts, as the slope is lacking in the dark JV. Rather, it may be associated with voltage-dependent current collection and poor carrier transport in the  $\pi$ -SnS bulk, which cannot be accounted for by other parameters of the single diode model.

The picture emerging from the single diode model of our ultrathin devices is thus that the Fermi level is more or less pinned at the front and back interfaces of the  $\pi$ -SnS absorber layer, leading to inefficient and voltage-dependent carrier transport and current collection. Interface recombination is an important limitation for pure ZnO buffer layers, but this loss channel is chemically passivated by sulfur. The passivation is likely enhanced through an exchange reaction and associated sulfur enrichment at the  $\pi$ -SnS interface as soon as small amounts of sulfur are introduced into the buffer. Unfortunately, ZnS also forms a highly resistive layer with a barrier for current extraction, so that the short-circuit current is reduced drastically already for low S/Zn ratios. On the other hand, the combined passivation and spike-like CBO lead to high open circuit voltages for high S/Zn ratios.

**3.4.  $\pi$ -SnS Resistivity.** It is desirable to develop a more comprehensive 1D device model to allow for a detailed understanding of features like the cross-over of the light and dark JV observed in many cases here. However, attempts using SCAPS-1D<sup>63</sup> failed to consistently reproduce the observed trends and suffered from a lack of information on basic electrical properties of the  $\pi$ -SnS layer and its interfaces, leaving a too large parameter space open. More extensive characterization of  $\pi$ -SnS is therefore desirable, while machine learning strategies have also proven useful to this end.<sup>64</sup>

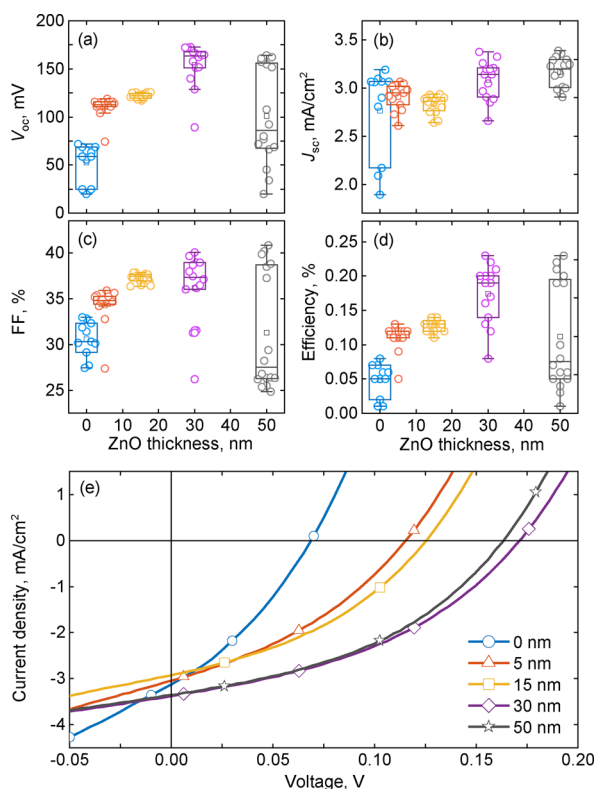
Characterization of the electronic properties of the ultrathin  $\pi$ -SnS films was challenging because of their high resistivity. The use of a TLM measurement structure allowed us to determine a sheet resistance of 890  $\text{G}\Omega/\text{sq}$ . in the dark, corresponding to a resistivity of 3.1  $\text{M}\Omega\cdot\text{cm}$  in the direction parallel to the  $\pi$ -SnS film surface. The contact resistance was too low to discriminate in these measurements. The  $\pi$ -SnS layers were also too resistive to be measured in our Hall mobility setup. Choi et al.<sup>65</sup> previously reported Hall measurements on ALD-grown SnS, likely in the form of  $\alpha$ -SnS considering the 1.3 eV bandgap and the higher deposition temperature used (170 °C).<sup>65</sup> A hole mobility of 0.21  $\text{cm}^2\text{V}^{-1}\text{s}^{-1}$  and a carrier concentration of  $6\cdot 10^{16}\text{ cm}^{-3}$  were obtained,<sup>65</sup> corresponding to a p-type resistivity of close to 500  $\Omega\cdot\text{cm}$ .<sup>34,65</sup> This resistivity is four orders of magnitude lower than that found here, which implies a lower mobility and/or a lower doping concentration in the  $\pi$ -SnS films of the present work. If assuming that our  $\pi$ -SnS has a similar mobility, the doping concentration would need to be around  $1\cdot 10^{13}\text{ cm}^{-3}$  from the relation  $p^{-1} = \rho e \mu_h$  where  $\rho$  is the resistivity,  $e$  is the elementary charge, and  $\mu_h$  is the hole mobility. If on the other hand assuming that the doping is similar, the mobility would need to be  $3\cdot 10^{-5}\text{ cm}^2\text{V}^{-1}\text{s}^{-1}$ , which would be extremely low compared to other polycrystalline semiconductors. A low effective mobility could be caused by grain boundaries in the lateral plane, implying a higher value in the perpendicular direction. The difference compared to  $\alpha$ -SnS could also be inherent to the  $\pi$ -SnS phase or stem from deviations in stoichiometry.<sup>22</sup> Annealing would likely increase both mobility and carrier concentration.<sup>34</sup>

Photoluminescence measurements with and without encapsulating  $\text{Al}_2\text{O}_3$  (30 ALD cycles deposited without breaking the vacuum after  $\pi$ -SnS deposition) did not produce any significant peaks. The very low film thickness and likely high densities of bulk and surface trap states may all have contributed to the lack of signal to various degrees.

**3.5. Dependence on the ZnO Buffer Layer Thickness.** Another important factor for the device performance is the



buffer layer thickness. To study this, the thickness of pure ZnO buffer layers was varied from 0 to 50 nm for devices based on 35 nm absorber layers of  $\pi$ -SnS. As seen in Figure 6, both  $V_{oc}$



**Figure 6.** (a–d) JV parameters of ZnO/ $\pi$ -SnS heterojunctions with varying ZnO buffer layer thickness from 0 to 50 nm, measured on  $14 \pm 2$  cells of each kind. (e) Corresponding JV characteristics of the best cells.

and FF are very low without the ZnO, that is, when intrinsic ZnO is sputtered directly on top of the  $\pi$ -SnS. The efficiency initially increases with buffer layer thickness, with improvements seen in all solar cell parameters. Similar trends have previously been reported with the thickness of CdS buffer layers for CIGS<sup>66,67</sup> and In<sub>2</sub>S<sub>3</sub> buffer layers for CZGeSSe<sup>68</sup> solar cells. The benefits are commonly explained in terms of a reduction of shunts and protection of the heterojunction from sputter-induced damage. In our case, the  $V_{oc}$  and efficiency peak with 30 nm ZnO. For thicker, 50 nm buffer layers, the average performance is decreased because of a number of cells showing poor  $V_{oc}$  and FF. The origin of this increased variability with thickness is not evident [although the Zn(O,S) grain size could potentially play a role] so we only conclude that no further benefit is observed for a buffer layer thickness beyond 30 nm.

**3.6. Dependence on the  $\pi$ -SnS Layer Thickness.** The absorber layer thickness is of obvious importance for the optical absorption, but also for the depth profile of the carrier generation as well as the band diagram of the solar cell. As a final line of investigation, we therefore studied the effect of the  $\pi$ -SnS thickness. Samples were fabricated with 15, 35, 75, and 115 nm of  $\pi$ -SnS, and their JV characteristics were measured. A few clear trends versus the  $\pi$ -SnS thickness can be observed in the statistics for the solar cell parameters shown in the box plots of Figure 7a–d.

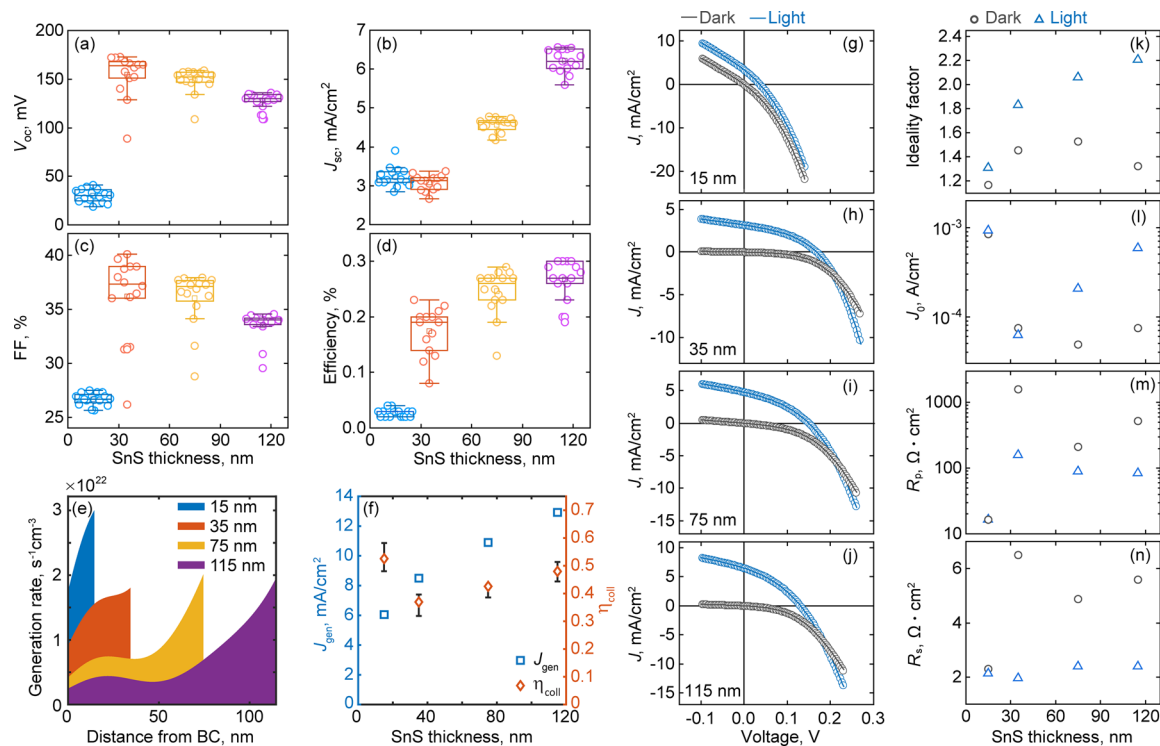
For the three thickest samples,  $J_{sc}$  increases more or less linearly with thickness as one can expect (optically) for very thin films,<sup>69</sup> although things are somewhat complicated by the substantial interference of the incident light with the wave reflected from the Mo back contact. This leads to deviation from the typical exponential decay of the absorption with depth in the film, as seen in the generation profiles of Figure 7e calculated for normal incident AM1.5G light using the optical properties and thicknesses of all layers in each stack. The overall, integrated generation currents do, nevertheless, show a close to linear trend for the three thickest samples (Figure 7f). The measured  $V_{oc}$  and FF on the other hand show negative trends over the same range (Figure 7a,c). A voltage drop may be expected with increasing absorber layer thickness because of the reduced generation rate per unit volume, here calculated to 4.0, 2.4, 1.5, and 1.1  $\text{kA}\cdot\text{cm}^{-3}$  in order of increasing thickness. This contributes to lower excess carrier densities, smaller quasi-Fermi-level splitting, and therefore lower voltages.

The collection efficiency,  $\eta_{coll}$ , also displays a slightly increasing trend for the three thickest films. This would be expected when back contact recombination is significant and charge carrier generation is more distributed toward the front of thicker films, as is clearly the case here (Figure 7e). A distribution closer to the front increases the likelihood of carriers diffusing into the heterojunction and thereby enhances the charge separation and current collection efficiency.

For the thinnest  $\pi$ -SnS layer, of 15 nm thickness, the trends are broken; the  $J_{sc}$  is similar to that of the 35 nm layer because of a higher collection efficiency, above 50%, but losses in  $V_{oc}$  and FF are also observed. The equivalent-circuit parameters display a very low  $R_p$  while  $J_0$  shows a strong increase, indicative of shunting. A relatively good current collection at short-circuit then rapidly declines because of a high forward current contribution in the operating voltage range of the solar cell. In all of the thicker films, this issue is chiefly resolved, and despite showing the lowest collection efficiency at short-circuit, the  $V_{oc}$  and FF peak for the 35 nm  $\pi$ -SnS layer. An optimal  $\pi$ -SnS thickness may thus be found in the range of 15 to 35 nm provided high absorption can be achieved through optical strategies such as plasmonic enhancement.<sup>9</sup> Yet thinner absorber layers could be viable if the  $\pi$ -SnS film growth and/or the back contact could be adapted to eliminate shunting.

**3.7. Toward Higher Conversion Efficiency.** In closing, we will discuss possible routes toward higher conversion efficiencies as this is, in the end, crucial for photovoltaic applications. In this context, one may note that the highest efficiency found for a 35 nm  $\pi$ -SnS layer device, of 0.24%, is more or less in line with a linear extrapolation of the more typical results for SnS-based solar cells (of a few percent efficiency) with varying SnS film thicknesses up to 525 nm.<sup>15</sup> This indicates that the devices studied here essentially perform on a par with typical devices if optical and other thickness-related losses are taken into account.

We found the highest efficiencies for a low sulfur content in the Zn(O,S) buffer, but also a behavioral divergence between  $\alpha$ -SnS and  $\pi$ -SnS devices under these conditions; devices based on  $\alpha$ -SnS peak around 0.01% efficiency for a 14% S/Zn ratio while  $\pi$ -SnS devices peak at 0.24% with a pure ZnO buffer. The difference originates mainly from the short-circuit current which is much higher in the  $\pi$ -SnS case. We tentatively explain this through the effects of surface roughness and sulfur enrichment on the heterojunction properties. Yet the low collection efficiency below 40% combined with a low voltage



**Figure 7.** (a–d) Measured solar cell parameters vs  $\pi$ -SnS thickness. (e) Calculated current generation profiles for normal incident AM1.5G light, vs distance from the back contact. (f) Calculated generation currents and collection efficiencies under short-circuit conditions. (g–j) Representative JV curves and equivalent-circuit fits (solid lines) for varying  $\pi$ -SnS thickness. (k–n) Equivalent-circuit parameters from the fits.

emphasizes that more can be gained from these ultrathin SnS layers, and we identify surface recombination and current-blocking as major limitations in the SnS/Zn(O,S) system.

Clearly, further optimization of interfaces and heterojunction formation is desirable. In the present context, a combination of  $\pi$ - and  $\alpha$ -SnS with  $\pi$ -SnS acting as a wider bandgap front contact for the  $\alpha$ -SnS to promote charge separation may be of particular interest.<sup>70</sup> Preliminary experiments on such heterojunctions were performed using five ALD cycles of  $\text{Al}_2\text{O}_3$  to promote a transition after 500 ALD cycles of  $\alpha$ -SnS growth, into growth of  $\pi$ -SnS for 500 cycles. However, as this resulted in current-blocked devices, the concept was not examined in more depth in the present work. Going further, it is also of high interest to further explore tandem configurations through inclusion of an intermediate contact layer between the  $\alpha$ - and  $\pi$ -SnS absorber layers, as their bandgaps complement each other very well for this application.<sup>24,25</sup>

Another important step toward higher efficiency is to attain a more complete light absorption, without impairing the benefits of a high density carrier generation implied by Figure 7a,c. The use of plasmonic near-field effects by way of free electron-like metal (e.g., Au, Ag, Cu, or Al) nanoparticle arrays coupled to nanocavity resonances is a promising route,<sup>5–7</sup> for which high damping semiconductor materials such as SnS are particularly suitable.<sup>6</sup> For example, arrays of Au nanoparticles with SnS coatings have been shown to give up to 60% absorption of the useful solar spectrum in SnS coatings as thin as 10 nm.<sup>6</sup> One may also envision utilizing such metal nanoparticles for the additional purpose of point contacts to suppress surface recombination. Taken together, solar cells combining ultrathin SnS absorbers, plasmonics, and tandem

structures can be expected to yield much exciting development ahead.

#### 4. CONCLUSIONS

For solar cells based on ultrathin SnS absorbers and Zn(O,S) buffer layers, the solar cell parameters show clear trends as a function of buffer layer composition. For the  $\pi$ -SnS polymorph, the  $V_{oc}$  increases and the  $J_{sc}$  decreases sharply when the Zn(O,S) sulfur content is increased from zero to an average concentration around 14%. This is explained by the formation of a sulfur-enriched region of the Zn(O,S) near the  $\pi$ -SnS interface, as further corroborated by trends of the fitted equivalent-circuit parameters. The sulfur enrichment is believed to result from repeated  $\text{H}_2\text{S}$  exposure and the known sulfur–oxygen exchange reaction in the ALD of Zn(O,S), amplified by the  $\sim 40$  cycle growth delay observed for Zn(O,S) on  $\pi$ -SnS. The sulfur chemically passivates the interface, which together with increased CBO produces an increased  $V_{oc}$  already for low sulfur content in the buffer. However, the increased CBO also leads to a thin barrier for carrier collection, which explains the reduced short-circuit current. When the sulfur content of the Zn(O,S) is further increased, a wider ZnS-like barrier (spike) explains the more pronounced reduction of the  $J_{sc}$ , while the  $V_{oc}$  increases further and ultimately reaches around 600 mV for pure ZnS. Compared to  $\pi$ -SnS, devices with  $\alpha$ -SnS absorbers show less distinct dependence of the JV parameters on the buffer composition. This is tentatively ascribed to the higher surface roughness and anisotropy of  $\alpha$ -SnS, leading to different surface planes, edges, and corners of varying local potential to reflect on the effective heterojunction properties. The  $\pi$ -SnS phase typically generates a somewhat higher open circuit voltage than  $\alpha$ -SnS for a given buffer composition and a much higher short-

circuit current density for pure ZnO buffers. Because of the low, 35 nm thickness of the SnS absorber, the efficiency of the cells is low and maximized at 0.24% for  $\pi$ -SnS with a pure ZnO buffer. For the  $\alpha$ -SnS phase, the optimum S/Zn ratio is rather around 14%, which agrees with previous reports. Because of the sulfur enrichment, a more or less amorphous Zn(O,S) phase may form locally near the SnS interface already at low ALD cycle fractions of sulfur. This would promote a conformal coating and improved contact with especially the rough  $\alpha$ -SnS surface, as compared to the more crystalline ZnO buffer. Thereby, the different optima in the buffer sulfur content for  $\alpha$ -SnS and  $\pi$ -SnS may tentatively be explained. We finally conclude that an optimal  $\pi$ -SnS thickness is found in the range of 15 to 35 nm given that sufficient absorption can be achieved. To this end, it is promising that arrays of Au nanoparticles with SnS coatings have been shown to give up to 60% absorption of the useful solar spectrum in SnS coatings as thin as 10 nm.<sup>6</sup>

## ■ ASSOCIATED CONTENT

### SI Supporting Information

The Supporting Information is available free of charge at <https://pubs.acs.org/doi/10.1021/acsaem.1c01375>.

Zn(O,S) growth on Si and  $\pi$ -SnS; solar cell behavior vs SnS phase and Zn(O,S) composition; and current source parameter fit (PDF)

## ■ AUTHOR INFORMATION

### Corresponding Author

Carl Hägglund – Division of Solar Cell Technology, Department of Materials Science and Engineering, Uppsala University, Uppsala SE-751 21, Sweden; [orcid.org/0000-0001-6589-3514](https://orcid.org/0000-0001-6589-3514); Email: [carl.hagglund@angstrom.uu.se](mailto:carl.hagglund@angstrom.uu.se)

### Authors

Andrii A. Voznyi – Division of Solar Cell Technology, Department of Materials Science and Engineering, Uppsala University, Uppsala SE-751 21, Sweden; Faculty of Electronics and Informational Technologies, Sumy State University, Sumy 40007, Ukraine

Oleksandr V. Bilousov – Division of Solar Cell Technology, Department of Materials Science and Engineering, Uppsala University, Uppsala SE-751 21, Sweden

Björn Landeke-Wilsmark – Division of Solar Cell Technology, Department of Materials Science and Engineering, Uppsala University, Uppsala SE-751 21, Sweden

Jan Keller – Division of Solar Cell Technology, Department of Materials Science and Engineering, Uppsala University, Uppsala SE-751 21, Sweden

Jie Ren – Division of Solid State Electronics, Department of Electrical Engineering, Uppsala University, Uppsala SE-751 21, Sweden; Present Address: Genvida (HK) Co. Ltd., 205, Photonics Centre (2E), Hong Kong Science Park, Pak Shek Kok, N.T., Hong Kong

Shi-Li Zhang – Division of Solid State Electronics, Department of Electrical Engineering, Uppsala University, Uppsala SE-751 21, Sweden; [orcid.org/0000-0003-2417-274X](https://orcid.org/0000-0003-2417-274X)

Complete contact information is available at: <https://pubs.acs.org/doi/10.1021/acsaem.1c01375>

### Notes

The authors declare no competing financial interest.

## ■ ACKNOWLEDGMENTS

We are grateful to Federico Pevere and Tomas Edvinsson for assistance with photoluminescence measurements. Funding from the Swedish Research Council, reg. Number 621-2014-5599, and the Swedish Energy Agency, project number 45409-1, is acknowledged. Myfab is acknowledged for support and for access to the Myfab-Uppsala cleanroom at Uppsala University. A.A.V. acknowledges the Swedish Institute for a guest PhD scholarship.

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